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**CLAIMS:** 

1. A macromonomer of polyethylene glycol having repeat units in the range 6-300 and having at least one end terminated by an ether group having the formula:

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where m is an integer of 0-10, a is an integer of 1-4, and

R is H or alkyl or aryl or arylalkyl;

or having the formula

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where m is an integer of 1-10, and

R is H or alkyl or aryl or arylalkyl.

2. A macromonomer having the structure:

$$x \sim (0 \rightarrow)_{\tilde{n}}^{Y}$$

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where ñ is a real number of 6-300,

and where X and Y each independently is a group of the formula

$$R_a$$

where a is an integer of 1-4, m is an integer of 0-10, and R is H or

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alkyl or arylalkyl,

or where X is -OH, and Y is a group of the formula

where a is an integer of 1-4, m is 0-10, a is as defined above, and R is H or alkyl or aryl or arylalkyl,

or where X and Y each independently are a group of the formula

where m is an integer of 1-10, and R is H or alkyl or aryl or arylalkyl,

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or where X is -OH, and Y is a group of the formula

where m is an integer of 1-10, and R is H or alkyl or aryl or arylalkyl.

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3. A macromonomer having the structure:

$$\begin{array}{c} X( \\ O \\ \overline{n} \end{array}$$

$$\begin{array}{c} X( \\ O \\ \overline{n} \end{array}$$

where R is H or alkyl or aryl or arylalkyl,

and ñ is a real number of 6-300 as defined above

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and where X, Y and Z each independently is OH or a group of the formula

where a is an integer of 1-4, m is an integer of 0-10, a is as defined above, and R is H or alkyl or aryl or arylalkyl,

provided that at least one of X, Y or Z is a group of the formula

where a is an integer of 1-4, m is an integer of 0-10, a is as defined above, and R is H or alkyl or aryl or arylalkyl,

or where X, Y and Z each independently is are OH or a group of the formula

where m is an integer of 1-10, a is as defined above, and R is H or alkyl or aryl or arylalkyl,

provided that at least one of X, Y or Z is a group of the formula

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where m is an integer of 1-10, a is as defined above, and R is H or alkyl or aryl or arylalkyl.

- 4. A macromonomer according to claim 2 which is terminated by a vinylphenylpropyl
- 5 group and has the formula:

 $\bar{n} = 6 - 300$ 

where R<sub>a</sub> and m are as defined in claim 1.

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5. A macromonomer according to claim 2 which is terminated by an 3-methyloxetan-3-ylmethyl ether group and has the formula:

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where 
$$\tilde{n} = 6-300$$

where R and m are as defined in claim 1.

- 6. A macromonomer according to claim 5, which has been acetylated or in other ways temporarily hydroxyl-protected on free hydroxyl groups.
- 7. A process for the preparation of the macromonomers of claims 1 or 2 comprising5 reacting an alkali metal derivative of a polyethylene glycol having 6-300 repeating units with a halo substituted compound having the formula:

where Z is Cl, Br, I, toluenesulfonyloxy or CF<sub>3</sub>SO<sub>3</sub>

and where a is an integer of 1-4, m is 0-10 and R is H or alkyl or aryl or arylalkyl

or having the formula

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where Z is CI, Br, I, toluenesulfonyloxy or CF<sub>3</sub>SO<sub>3</sub> and where m is an integer of 1-10, and R is H or alkyl or aryl or arylalkyl

8. A process for the preparation of the macromonomer of claim 3 comprising reacting 20 an alkali metal derivative of a polyethylene glycol having the formula: -

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$$HO(O)$$
 $\tilde{n}$ 
 $HO(O)$ 
 $\tilde{n}$ 

where R is H or alkyl or aryl or arylalkyl and ñ is 6-300 with a halo substituted compound having the formula:

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$$R_a$$

where Z is CI, Br, I, toluenesulfonyloxy or CF<sub>3</sub>SO<sub>3</sub>
and where a is an integer of 1-4, m is 0-10, and R is H or alkyl or aryl or
arylalkyl

or having the formula

where Z is CI, Br, I, toluenesulfonyloxy or CF<sub>3</sub>SO<sub>3</sub>

- and where m is 1-10 and R is H or alkyl or aryl or arylalkyl
  - 9. A process according to claims 7 or 8 wherein the alkali metal derivative is a sodium derivative.
- 20 10. A process according to claims 7 or 8 wherein the alkali metal derivative is a potassium derivative.

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- 11. A cross linked polymer formed by the polymerisation of a macromonomer according to claim 2.
- 5 12. A cross linker polymer according to claim 11 wherein the macromonomer has the structure as claimed in claim 4, the polymerisation being initiated by a free radical catalyst and the polymer structure is represented as follows:

$$(CH_2)_3 \qquad (CH_2)_3 \qquad (CH_2)_3$$

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where  $\tilde{n} = 6-300$ 

where R<sub>a</sub> and m are as defined in claim 1.

13. A cross linked polymer according to claim 11 wherein the macromonomer has15 the structure claimed in claim 5, the polymerisation is initiated by a cationic catalyst and the structure of the polymer may be represented by the structure:

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where  $\vec{n} = 6-300$ 

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where R is as defined in claim 1.

- 14. A crosslinked polymer according to claim 11 wherein the macromer used for its preparation has the structure of claim 6 and the per-O-acetylated or in other ways
  10 temporarily hydroxyl-protected polymer structure analog to the hydroxylated structure of claim 13 is obtained.
  - 15. A cross linked polymer formed by the bulk polymerisation of a macromonomer of claim 3.

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16. A beaded crosslinked polymer according to claim 12 made by reverse suspension- or spray polymerization

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- 17. A beaded resin according to claim 13 or 14 formed by polymerization of droplets in silicon oil.
- 18. A beaded resin according to claim 13 or 14 formed by spray polymerization in a5 hot inert gas.
  - 19. The use of polymers prepared according to claim 11 as supports for organic synthesis.
- 10 20. The use of polymers prepared according to claim 11 as supports for solid phase enzyme reactions.
  - 21. The use of polymers prepared according to claim 11 as supports for synthesis of peptides, DNA, RNA and oligosaccharides.

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- 22. The use of polymers prepared according to claim 11 as supports for peptide-, protein-, DNA- or RNA-ligation.
- 23. The use of polymers prepared according to claim 11 for chromatographic20 separations.
  - 24. The use of polymers prepared according to claim 11 for affinity purification.
- 25. The use of polymers prepared according to claim 11 for protein immobilisation

- 26. The use of polymers according to claim 20 in which the enzyme interact with a substrate or an inhibitor linked to the support.
- 27. The use of polymers according to claim 11 in which the use involves release of a 5 drug bound to the solid support.
  - 28. Release of a drug according to claim 27 where the release is mediated by an enzyme.
- 10 29. The use of polymers according to claim 11 for solid phase magic angle spinning NMR-spectroscopy.
  - 30. The use of polymers according to claim 11 for combinatorial chemistry.
- 15 31. A beaded polymer according to claim 11 formed by suspension polymerization in silicon oil.
  - 32. A beaded polymer according to claim 31 where the beads are stabilized by a surfactant

33. A beaded polymer according to 32 where the surfactant is obtained by radical polymerization of a mixture of acryloylated PEG-OMe and acryloyl propyl pentamethyl disiloxane.

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- 34. A polymer according to claim 11 with addition of a short temporary crosslinker which may at a later point in time be selectively cleaved to result in expansion of the resin.
- 5 35. A polymer according to claim 34 where the short crosslinker has the structure

or

- Where R is a alkyliden, aryliden, silane, siloxane thioether or ether bridge chemically susceptible to selective cleavage conditions.
- 36. A macronomer according to claim 1-6 prepared according to claim 7 or 8 but with the inversion of electrophile and nucleophile so that the tosylate or triflate or halide of PEG is prepared and reacted with the metal alkoxide of 3-methyl-oxetan-3-yl methanol or vinylphenylpropanol.